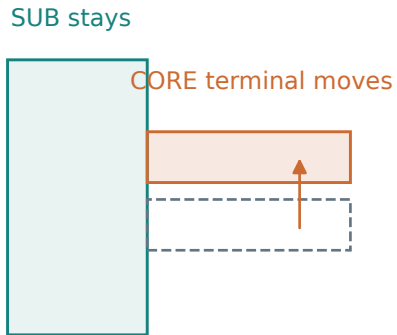
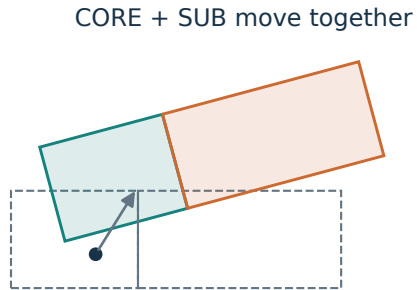


(a) Local manufacturing offset



Interface mismatch must be reviewed

(b) Initial assembly pose



Then insert along the prescribed axis